

# **NORTH STAR BLUESCOPE STEEL LLC Material Specification**

Process Area: Melt Shop LMF	Number: AL 15.08
Material: Calcium Carbide (CaC <sub>2</sub> )	Effective Date: 9/19/03
Authorized By: John Ruf	Review Date: 9/19/04

## **1.0 Application:**

Ladle addition for slag treatment in steel making.

## **2.0 Chemical Analysis and Material Properties:**

	Absolute min.	Preferred min.	Preferred max.	Absolute max.
Calcium Carbide (CaC <sub>2</sub> )	75.0%			83.0%
Calcium Oxide (CaO)	13.0%			20.0%
Silica	1.0%			2.8%
Alumina	0.8%			1.9%
IronOxide	0.1%			0.8%
Phos.Oxide	0.010%			0.02%
Sulfur	0.35%			0.6%
Unreacted Coke				1.5%
Magnesia				0.1%

## **3.0 Packaging:**

10lb. cans - each shipment to be identified with lot number - must be shipped on flatbed truck **THIS MATERIAL MUST BE TARPED AND KEPT DRY DURING SHIPPING.**

3.1 The North Star BlueScope Steel Raw Material Number must appear on all shipping and billing paperwork.

## **4.0 Sizing:**

0.25" X 0.083" also called ¼" X 12mesh

## **5.0 Certification and Control:**

Each lot received to include statements of conformity and certification. These documents must be handed in at the scales and include:

- 1) Certification for Calcium Carbide (CaC<sub>2</sub>)
- 2) Quantity
- 3) Sizing
- 4) Name of material
- 5) Lot number

All chemical constituents not expressed but are contained in the subject material may not exceed 0.5% collectively. Any material lot exceeding 0.5% must have prior approval by purchasing before shipment is made and analysis included on certification. Material is subject to inspection at North Star BlueScope Steel to test adherence to specification. Material submitted must undergo laboratory testing and operating trials prior to approval. All material supplied to this specification must be equivalent in all respects to the material on which approval was originally granted.

## **6.0 Relevant Industry Standards (e.g. ASTM):** N/A

## **7.0 Hazardous Material:**

If this material is hazardous or requires special handling or storage, this information must be clearly labeled on containers and shipping documents. MSDS Sheets must also be sent to purchasing manager for new materials.

## **8.0 Attachments/Reference Documents:**

Appendix #1: MSDS Sheets

<b>Rev #</b>	<b>Date</b>	<b>Description of Change(s)</b>	<b>Reason for Change:</b>
1.	5/21/98	Changed footer and added revision level	To comply with QP
2.	12/22/98	Re-issued	
3.	12/22/99	Under 3.0, added that NSBHP Raw Material Number must be on all shipping and billing paperwork	For clarification purposes
4.	1/17/01	Reviewed and re-authorized	Annual Review
5.	8/10/01	Revised CaC <sub>2</sub> , SiO <sub>2</sub> , Al <sub>2</sub> O <sub>3</sub> , FeO, P <sub>2</sub> O <sub>5</sub> , S, MgO max. to match current supplier specs. Deleted Calcium cyanamide spec.	Allow approved supplier's material to be accepted at scales. Not needed
6.	8/31/01	Removed requirement for CaO certification	CaO not tested per batch and is considered as residual.
7.	9/19/02	Reviewed and re-authorized	Annual Review
8.	9/19/03	Reviewed and re-authorized	Annual Review

Prepared by: Lenny Zemon	Page 1 of 1
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