

NORTH STAR BLUESCOPE STEEL LLC**Material Specification**

Process Area: Melt Shop LMF	Number: AL 20.09
Material: Aluminum Wire	Effective Date: 2/15/05
Authorized By: John Ruf	Review Date: 2/15/06

1.0 Application:

1.1 Ladle addition for alloying purposes.

2.0 Chemical Analysis and Material Properties:

Element	Absolute min.	Preferred min.	Preferred max.	Absolute max.
Aluminum	99.0%			
Silicon				1.00%
Iron				1.00%
Magnesium				0.05%
Copper				0.25%
Zinc				0.25%
Tensile Strength (coil average)	18,000 psi			21,000 psi

3.0 Packaging:

- 3.1 Horizontal payoff container - must be shipped on flatbed truck - each shipment to be identified with lot number
 3.2 The North Star BlueScope Steel Raw Material Number must appear on all shipping and billing paperwork.

4.0 Sizing:

4.1 1/2" diameter wire - 0.20 lbs. per foot of wire

5.0 Certification and Control:

- 5.1 Each lot received to include statements of conformity and certification. These documents must be handed in at the scales and include:
- 1) Certification for Aluminum, Copper, Silicon, Magnesium, and Zinc.
 - 2) Quantity
 - 3) Name of material
 - 4) Lot number
 - 5) Average Tensile strength (each coil)
- 5.2 All chemical constituents not expressed but are contained in the subject material may not exceed 0.5% collectively. Any material lot exceeding 0.5% must have prior approval by purchasing before shipment is made and analysis included on certification.
- 5.3 Material is subject to inspection at North Star BlueScope Steel to test adherence to specification.
- 5.4 All material supplied to this specification must be equivalent in all respects to the material on which approval was originally granted.

6.0 Relevant Industry Standards (e.g. ASTM):

N/A

7.0 Hazardous Material:

7.1 If this material is hazardous or requires special handling or storage, this information must be clearly labeled on containers and shipping documents. MSDS Sheets must also be sent to purchasing manager for new materials.

8.0 Attachments/Reference Documents:

N/A

Rev #	Date	Description of Change(s)	Reason for Change:
1.	5/21/98	Changed footer and added revision level	To comply with QP
2.	10/1/98	Added elements to certify	Comply with new procedures
3.	12/22/99	Under 3.0, added that NSBHP Raw Material Number must be on all shipping and billing paperwork	For clarification purposes
4.	1/17/01	Reviewed and re-authorized	Annual Review
5.	6/11/01	Added Tensile requirements	Process stability
6.	2/14/02	Changed tensile requirements	Not needed w/ new wire feeders & shorten order lead time to 1 wk.

Prepared by: Jim Nevins	Page 1 of 2
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7. 2/7/03	Reviewed and re-authorized	Annual review
8. 2/10/04	Reviewed and re-authorized	Annual review
9. 2/15/05	Reviewed and re-authorized	Annual review