

NORTH STAR BLUESCOPE STEEL LLC Material Specification

Process Area: LMF	Number: AL 35.07
Material: Ferrosilicon (FeSi)	Effective Date: 1/14/04
Authorized By: John Ruf	Review Date: 1/14/05

1.0 Application:

Ladle addition for alloying purposes.

2.0 Chemical Analysis and Material Properties:

Element	Absolute min.	Preferred min.	Preferred max.	Absolute max.
Silicon	74.0%			79.0%
Aluminum				1.50%
Phosphorous				0.05%
Sulfur				0.05%
Carbon				0.30%
Iron	18%			26.0%
Manganese				1.00%

3.0 Packaging:

- 3.1 Supersacks - one 3000lb. per pallet must be shipped on flatbed truck - each shipment to be identified with lot number
- 3.2 50 pound bags 3000 lbs/pallet must be shipped on flatbed trucks - each shipment to be identified with lot number. Pallets shall have horizontal slats that extend beyond the vertical 2x4 members (wings) to facilitate lifting via pallet chain lifting rig. When ordered this way.
- 3.3 The North Star BlueScope Steel Raw Material Number must appear on all shipping and billing paperwork.

4.0 Sizing:

4.0 2" x 1/2" in.

5.0 Certification and Control:

- 5.1 Each lot received to include statements of conformity and certification. These documents must be handed in at the scales and include:
 - 1) Certification for Aluminum, Carbon, Phosphorous, Sulfur, and Silicon.
 - 2) Quantity
 - 3) Name of material
 - 4) Lot number
- 5.1 All chemical constituents not expressed but are contained in the subject material may not exceed 0.5% (except for Al) collectively. Any material lot exceeding 0.5% must have prior approval by purchasing before shipment is made and analysis included on certification.
- 5.2 Material is subject to inspection at North Star BlueScope Steel to test adherence to specification.
- 5.3 All material supplied to this specification must be equivalent in all respects to the material on which approval was originally granted.

6.0 Relevant Industry Standards (e.g. ASTM):

N/A

7.0 Hazardous Material:

7.1 If this material is hazardous or requires special handling or storage, this information must be clearly labeled on containers and shipping documents. MSDS Sheets must also be sent to purchasing manager for new materials.

8.0 Attachments/Reference Documents:

N/A

Rev #	Date	Description of Change(s)	Reason for Change:
1	2/15/99	Changed Certification Elements from Vanadium to Aluminum (type-o).	
2	4/5/99	Pallet description added to section 3.0 Packaging Ease of handling	
3	12/22/99	Under 3.0, added that NSBHP Raw Material Number must be on all shipping and billing paperwork	For clarification purposes
4	12/20/00	Updated packaging (supersacks)	
5	1/8/02	Reviewed and re-authorized	Annual review
6	1/8/03	Reviewed and re-authorized	Annual review
7	1/14/04	Reviewed and re-authorized	Annual review

Prepared by: Carl Miller	Page 1 of 1
--------------------------	-------------

"This document is controlled electronically in Q:\Qadocs and in hard copy form with the Melt Shop Standards Administrator. All other copies are uncontrolled."