

# **NORTH STAR BLUESCOPE STEEL LLC Material Specification**

Process Area: Melt Shop LMF	Number: AL 43.03
Material: Nitrovan 16	Effective Date: 10/23/03
Authorized By: John Ruf	Review Date: 10/23/04

## **1.0 Application:**

Ladle addition for alloying purposes.

## **2.0 Chemical Analysis and Material Properties:**

Element	Absolute min.	Preferred min.	Preferred max.	Absolute max.
Vanadium	70.0%			85.0%
Carbon				5.0%
Phosphorous				0.05%
Sulfur				0.5%
Silicon				0.2%
Chromium				0.2%
Copper				0.15%
Aluminum				0.3%
Iron				1.0%
Manganese				0.5%
Nitrogen	14.5%			17.5%

## **3.0 Packaging:**

- 3.1 Bags- 25lb. contained in Metal drums. Must be shipped on flatbed trucks - each shipment to be identified with lot number. Pallets shall have horizontal slats that extend beyond the vertical 2x4 members (wings) to facilitate lifting via pallet chain lifting rig. The drums must also be securely banded to pallet.
- 3.2 The NSBHP Raw Material Number must appear on all shipping and billing paperwork.

## **4.0 Sizing:**

- 4.0 1-1/2" Briquettes

## **5.0 Certification and Control:**

- 5.1 Each lot received to include statements of conformity and certification. These documents must be handed in at the scales and include:
  - 1) Certification for Contained Vanadium and Nitrogen per bag and Carbon.
  - 2) Quantity
  - 3) Name of material
  - 4) Lot number
- 5.1 All chemical constituents not expressed but are contained in the subject material may not exceed 0.5% (except for Al) collectively. Any material lot exceeding 0.5% must have prior approval by purchasing before shipment is made and analysis included on certification.
- 5.2 Material is subject to inspection at NSBHP Steel Ltd. to test adherence to specification.
- 5.3 All material supplied to this specification must be equivalent in all respects to the material on which approval was originally granted.

## **6.0 Relevant Industry Standards (e.g. ASTM):** N/A

## **7.0 Hazardous Material:**

- 7.1 If this material is hazardous or requires special handling or storage, this information must be clearly labeled on containers and shipping documents. MSDS Sheets must also be sent to purchasing manager for new materials.

## **8.0 Attachments/Reference Documents:** N/A

Rev #	Date	Description of Change(s)	Reason for Change
1	6-13-02	Reviewed and re-authorized	Annual review
2	12-26-02	Deleted Phos, Sulfur and Silicon for req'd certification upon delivery	Clarification
3	10/23/03	Changed Carbon max to 5 %	To match current supplier capabilities

Prepared by: Jim Nevins	Page 1 of 1
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